

ABSTRACT

Disclosed is a cellulose ester film having a dry thickness of 20 to 60 μm , wherein the cellulose ester film is manufactured according to a solution cast film manufacture process comprising the steps of providing a cellulose ester dope, casting the cellulose ester dope on a support to form a cellulose ester web, peeling the cellulose ester web at a peel position from the support, transporting the peeled web to a dryer, drying the peeled web therein to form a cellulose ester film, and winding the cellulose ester film around a spool, the residual solvent content at the winding step of the cellulose ester film being not more than 0.05% by weight.